



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D130-727-111
Job Sheet 187489



Part No: D130-727-111

Job Qty: 1 pcs

Part Name: H130/EC130 OEM Replacement Wearplates



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/5/18

Job Tracking No:

Due Date: 12/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B

Ship Via:

007840

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	12/21/18	12/21/18	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

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Dart Aerospace Ltd.
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CANADA
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Container No: S149600



Part: D130-727-111

Job No: 187489

Serial No/Batch: S149600

Revision:

Inspector:

Exp Date:

Instructions: TC PDA PDA05-18 Issue 2 01/31/19

120	QC 4	1 pcs	12/21/18	0.00 0.00	Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					QC 4 - 26	
					QC 4 - 28	
					QC 4 - 38	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	DAS 69 9-89
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	DAS 69 9-89
130	Packaging 3-1 - Stock - B4B	1 pcs	12/21/18	0.00 0.00	Packaging 3 - 1 - B4B	DAS 69 9-89
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	1 pcs	12/21/18	0.00 0.00	DC - 1 - B4B	DAS 21 9-89
					DC - 2 - B4B	
140	QC 21 - FG	1 pcs	12/21/18	0.00 0.00	QC 21 - FG - 21	DAS 21 9-89
					QC 21 - FG - 70	
Part Op 110 - (Pick Kit)						DAS 21 9-89
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)						
130 - Identify and pack for shipping as per PPP D130-727-111 Location: FG						
135 - (Document Control) Photocopy bluefile & type labels per PPP D130-727-111 CHG001						
140 - (QC21- Final Inspection - Work Order Release)						

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D5465-1	FWD LH OEM Replacement Wearplate	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5128773
D5465-2	FWD RH OEM Replacement Wearplate	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5128775
D5478-1	AFT OEM Replacement Wearplate	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5128679
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D5465-1	1	2	0
	D5465-2	1	2	0
	D5478-1	2	6	0
Part Specifications				
Specifications could not be found.				

Plex 1/30/19 8:56 AM Dart.Hadley.Shannon



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Status: New

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Due Date: 12/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/21/18	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	1 pcs		12/21/18	0.00	0.00	Packaging1-1		
120	QC	1 pcs		12/21/18	0.00	0.00	QC4		
130	Packaging	1 pcs		12/21/18	0.00	0.00	Packaging3-1		
135	DC	1 pcs		12/21/18	0.00	0.00	DC		
140	QC21-FG	1 Ea		12/21/18	0.00	0.00	QC21		

Part Op 130 - Identify and pack for shipping as per PPP D130-727-111 Location: FG
Descriptions: 135 - Photocopy bluefile & type labels per PPP D130-727-111 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5465-1	FWD LH OEM Replacement Wearplate	1 Ea (1 ea)	90-Start up Operation	
D5465-2	FWD RH OEM Replacement Wearplate	1 Ea (1 ea)	90-Start up Operation	
D5478-1	AFT OEM Replacement Wearplate	2 Ea (2 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5465-1	1	6	0
	D5465-2	1	6	0
	D5478-1	2	12	0

Part Specifications

Specifications could not be found.